

DYNAPOL® L 912

45.13.218e / 08.09

General description

Saturated, high molecular, linear, very hard copolyester. Soluble in aromatic hydrocarbons.

Stoving enamels based on L 912 and amino resins resp. blocked polyisocyanate resins are very hard and blocking resistant, flexible and show high adhesion to metals.

Specification

Property	Value	Unit	Test method
Viscosity number * (25 °C)	50 - 60	cm ³ /g	DIN 53 728
Acid number	≤ 4	mg KOH/g	DIN EN ISO 2114

Typical data

Hydroxyl number	5	mg KOH/g	DIN 53 240
Molecular mass	15000	g/mol	calculated
Glass transition temperature	105	°C	DSC
Softening temperature	175	°C	ISO 4625
Density (20 °C)	1.20	g/cm ³	ISO 1183

^{*} measured on a solution of 0.5 g polyester and 100 cm³ of a blend of phenol / o-dichlorbenzene (50 / 50 w/w)

Uses

Deep-drawable sterilizable stamping enamels for can coating; in suitable paint formulation also with very good acid sterilization resistance.

Supply Form

Solid resin, granules.

Storage Stability

Excluding sunlight and humidity L 912 is stable at storage temperatures below 25 °C for at least 12 months.

Packaging

Granules in paper bags each 25 kg.

Safety and Handling

Please refer to our Safety Data Sheet.

Evonik Resource Efficiency GmbH

Paul-Baumann-Str. 1 45764 Marl Germany PHONE +49 2365 49-02

FAX +49 2365 49-5030

www.dynapol.com www.evonik.com/coatings E-MalL dynapol@evonik.com **Evonik Corporation**

Resource Efficiency 299 Jefferson Road Parsippany, NJ 07054-0677, USA

PHONE +1 973 929-8000 Fax +1 973 929-8460

www.dynapol.com www.evonik.com/coatings E-Mail dynapol@evonik.com Evonik Degussa (China) Co. Ltd.

Shanghai Branch
Xinzhuang Industry Park
Shanghai 201 108, P.R. China
PHONE +86 21 6119-1028
FAX +86 21 6119-1417

www.dynapol.com www.evonik.com/coatings E-MalL dynapol@evonik.com

Replaces leaflet 45.13.218e / 02.05 and all former issues Marl, August 26,2009

DYNAPOL®= is a registered trademark of Evonik Industries AG or one of its subsidiaries

This information and all further technical advice are based on our present knowledge and experience. However, it implies no liability or other legal responsibility on our part, including with regard to existing third party intellectual property rights, especially patent rights. In particular, no warranty, whether express or implied, or guarantee of product properties in the legal sense is intended or implied. We reserve the right to make any changes according to technological progress or further developments. The customer is not released from the obligation to conduct careful inspection and testing of incoming goods. Performance of the product described herein should be verified by testing, which should be carried out only by qualified experts in the sole responsibility of a customer. Reference to trade names used by other companies is neither a recommendation, nor does it imply that similar products could not be used.